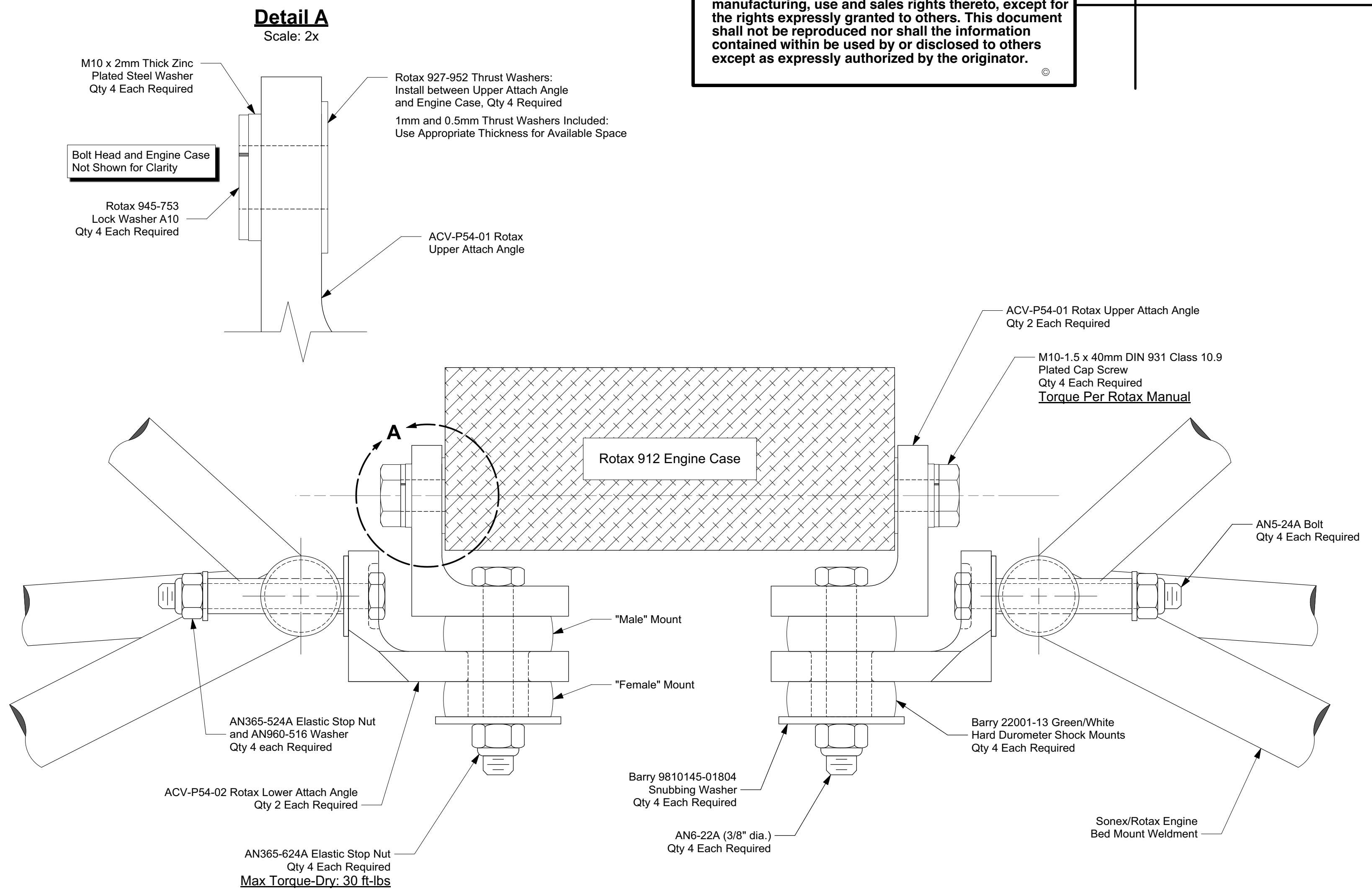


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Revision Letter	Change Description



Assembly Sequence:

1. Install ACV-P54-02 Rotax Lower Attach Angles to Engine Mount Weldment.
NOTES:
 - Lower Attach Angles may be bushed with 5/16" OD x .035" Wall Aluminum Bushing Stock for use with engine mount weldments equipped with AN4 mounting pins.
 - Assembly may be lightly reamed and bolts may be turned and lightly tapped into welded mount pins.
2. Install ACV-P54-01 Rotax Upper Attach Angles and Barry Mounts to ACV-P54-02 Lower Attach Angles.
NOTE: A light coat of water-soluble lubricant such as mild dish soap may be used to install "Male" Barry Mount halves into ACV-P54-02 Rotax Lower Attach Angles.
3. Install Engine to ACV-P54-01 Rotax Upper Attach Angles.

AeroConversions		
Rotax Engine Mount Attach Kit		
Installation Instructions		
Drawing Scale FULL & Noted	Drawing Number ACV-P54-Kit	Revision N/C